

# GaN Technologies

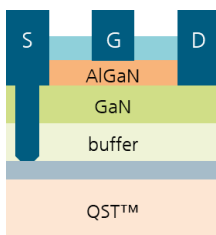
## From Planar to Vertical: Custom Solutions for Advanced GaN-based Devices

### Fraunhofer Institute for Silicon Technology ISIT

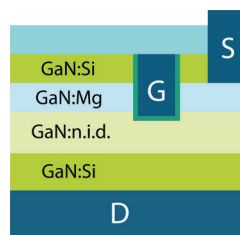
Fraunhofer ISIT has a proven background in application specific Si-based PowerMOS transistors, IGBTs and diodes with blocking capabilities up to 1200V. In 2017 we introduced the first GaN processes and equipment and started to develop our own GaN processes and device designs. For the manufacturing of these we are utilizing our 1000m<sup>2</sup> Post-CMOS fab in Itzehoe, Germany, that offers a unique combination of process capabilities and materials to unveil the potential of GaN designs. Starting point are most commonly commercial 8" GaN-on-Si and GaN-on-QST substrates with customizable epitaxies based on your device requirements. In cooperation with the partners from the european pilot line APECS, we can offer additional services, ranging from advanced packaging and heterogeneous integration to custom inverter design and application development.

### Advanced Devices GaN Technology Platform

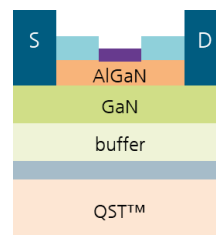
- Power HEMTs (d-mode, 650V)



- Vertical GaN Trench MOSFET (200V)



- GaN sensors based on open-gated and functionalized HEMTs



#### Your input:

- Let us know what devices you would like to realize and or what process sequences you would like to evaluate
- Contribute with your device design and or your wafer material
- Tell us what you require to develop your devices in our fab

#### Your benefit:

- Significantly reduced costs during MPW setup phase at Fraunhofer ISIT
- Explore processes or device concepts before adapting it in your fab
- Get hands on experience with GaN developers at Fraunhofer and its partners

### Contact and further information

**Simon Fichtner**

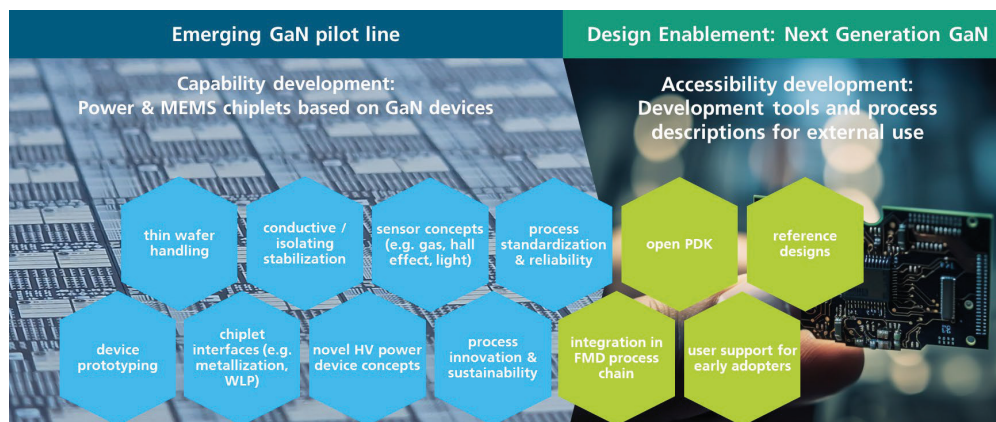
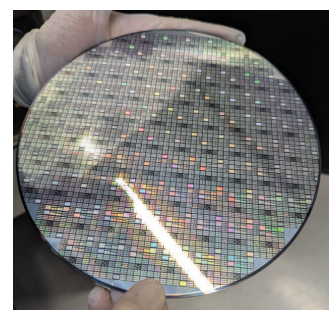
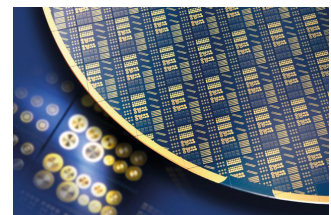
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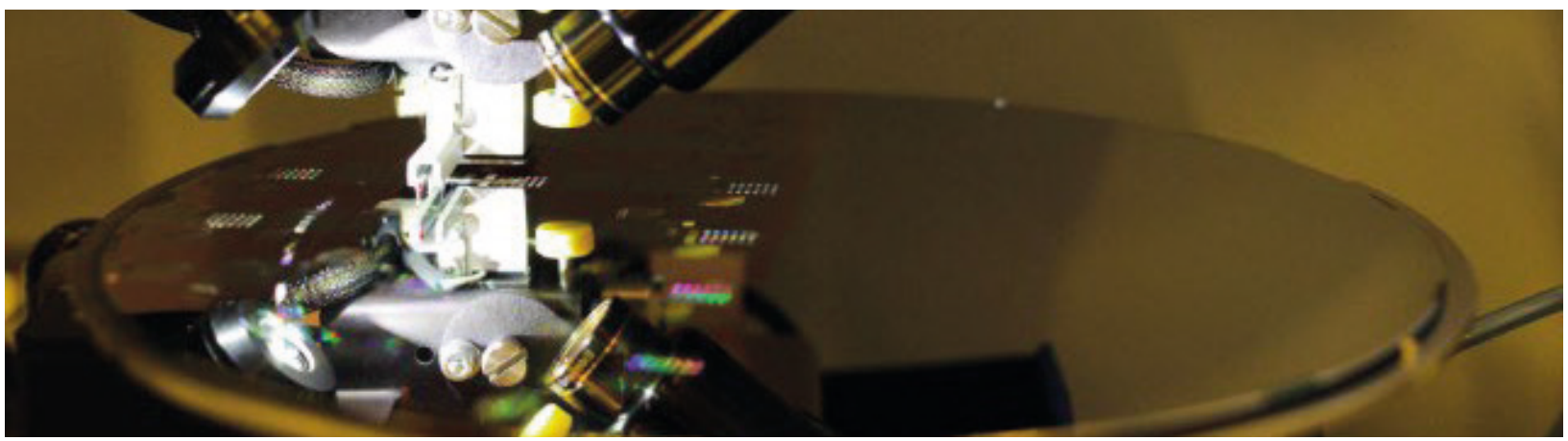
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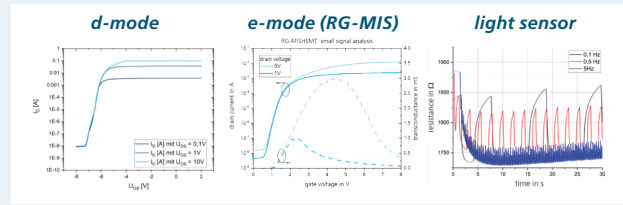
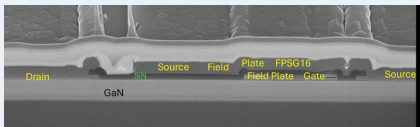




### HEMT technologies

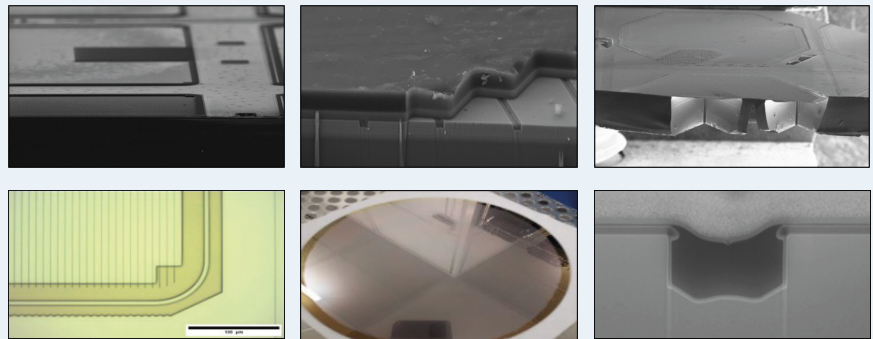
- Substrates: 8" GaN-on-Si or GaN-on-QST typ. 200V/650V
- d-mode, e-mode (pGaN from 2027)
- Device isolation: MESA etch or N implant
- Gate implementation: Schottky, MIS, recess

- Ohm contact: TiAlNiAu or TiAl(Cu)
- Typ. device sizes: single finger up to ~3x3mm<sup>2</sup>
- Sensor concepts: gas, photo, hall effect



### (quasi-)vertical GaN technologies

- Diodes and transistors in development
- Substrates: 8" GaN-on-QST, ~12μm GaN epi
- Gate implementation: trench MOS, e-mode
- Device termination: MESA and field-plates
- Typ. device sizes: ~2x2 up to ~4x4 mm<sup>2</sup>
- Expected Specs for 2026: 48 V, >40 A (>600 V / 100 A in parallel development)



### Process technologies

- Post-CMOS process environment
- 0.35 & 0.8 μm process nodes
- Extensive metallization capabilities
- Custom lift-off processes
- Laser anneal for metal free contacts
- Custom QST substrate processes
- Extensive CMP and Cu plating capabilities

(1) plated Cu interconnects

(2) Ti-Al-Ni-Au / Ti-Al(Cu) / aSi/SiD contact

(3) Gate contacts based on aSi / Ni-Au / Pt (optional gate functionalisation)

(4) selective wetetch of AlGaIn on GaN, adopted from etch of piezoelectric AlN layers

(5) Plated Cu thermal contact and substrate thinning

Laser annealed metal free ohm contact on GaN using in-situ-doped aSi.

### TCAD simulation service and compact model development

- DTCO using TCAD process and device simulations
- Creation and optimization of behavioral models for system design
- Implementation of degradation mechanisms in behavioral models

Available tools based on Silvaco:

- 2D/3D process and device simulation
- Electrothermal and mixed-mode simulations
- Parasitic extraction and interconnect optimization
- Spice model generation and circuit simulation

